

Overall question:

What is the first unit?

the prototype? No, beginning of  
commercial production,

But you can begin with any output!!

distinction between different models & different firms!  
if you choose that a unit!!

The know how is passed from one firm to another, from one worker to others, but not without loss  
the collective learning process is thus broken by it back

Learning is discontinuous

the same will be true by

moving from one model to another:

Re-organization, some part of the experience gained in the old models remains available, some things have to be re-learned or newly learned,